

DESIG	DS DS	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHEC	KED	APPROVED	DRAWING NO.	REV. A	
	$\mathcal{D}\mathcal{M}$	KE	DEO 9136	SHEET OF	
DATE	99.02.26		TITLE	SCALE	
			206 SKIDTUBE WEB LEA	IGTH CHANGE NTS	
Α	99.0	2.26	NEW ISSUE		

DART ENGINEERING ORDER

TO AMEND DWGS:

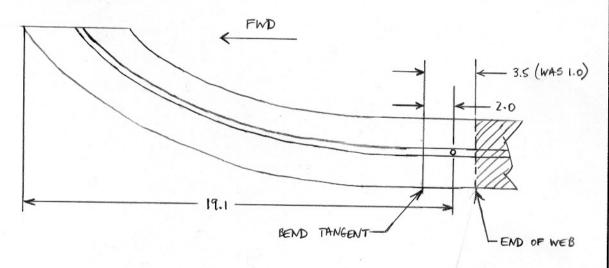
D2650 REV. C

D2654 REV. D

TO FACILITATE BENDING D206-642 SKIDTUBES IN-HOUSE, ALL WEBS CALLED UP ON DWG D2654 SHOULD BE SHORTENED BY 2.50" AT THE FWD END. THIS WILL ELIMINATE THE NEED TO DRILL THE FWD HOLE ON ALL WEBS SHOWN ON DWG D2654. THE REVISED LENGTHS ARE AS FOLLOWS:

PART NO.	LENGTH WAS	LENGTH NOW
D2654-1	76.35	73.85
D2654-3	83.35	80.85
D2654-5	97.25	94.75
D2654-7	118.50	116.00

THE BENDING DETAIL ON PAGE 7 OF DWG DZ650 WILL NOW BE AS FOLLOWS:



IT IS ACCEPTABLE TO ENGINEERING TO HAVE A MAXIMUM REDUCTION IN DIAMETER OF 0.150" FWD OF THE WEB IN THE BENT PORTION OF THE TUBE.

